



# Appalachian

Lumber Co., Inc.

*"Specializing in the unique and hard to find."*



**Solid and Engineered Flooring**



## Who are we?

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Appalachian Lumber Company is located in the rolling foothills of the Blue Ridge Mountains in the western North Carolina town of Wilkesboro. We are approximately 90 miles northwest of Charlotte. Our company is a third-generation wood products company that was founded in 1982. We are committed to producing the highest quality hardwood flooring and paneling available. Our staff is dedicated to providing an exceptional level of customer service and we have a combined experience of over 130 years in the wood business.

## Mission

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Our mission is to be good stewards of our God-given talents and resources. To maintain a high level of integrity in our employees, vendor, and customer relationships while producing and distributing the highest quality wood products.

## What makes us different?

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We manufacture our hardwood flooring and paneling from kiln-dried lumber (dried to 6-9% moisture content) in random widths up to 11¼" and lengths up to 16 feet. Our knowledge and experience in the wood business give us the ability to source almost any species of lumber. All flooring we produce is milled to precision with the most up to date equipment and technology. We also end-match all flooring. Stock flooring products are sold in 7' nested bundles, while packaging for custom lengths will vary.

## Our commitment!

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We are committed and dedicated to the old-fashioned work ethic that includes hard work, integrity, honesty and a genuine commitment to the customer. We are a "quality," not "commodity" hardwood flooring manufacturer. Our office and plant facilities include more than 85,000 square feet of total space. We continue to grow in size and numbers and we are extremely grateful and proud to be in a business where we can serve our customers in a way that exceeds their expectations.

# Solid Flooring

We have been buying and milling the highest quality, kiln-dried lumber in the country for over 20 years. We only use the finest hardwoods. After all, only the finest is good enough for our customers. Take a look at a few of the specialty hardwoods we have to offer.



American Cherry



American Walnut



Ash



Curly Maple



Hard Maple



Hickory



New Heart Pine



Quarter Sawn White Oak



Red Oak



White Oak



White Pine



Wormy Maple



Wormy Red Oak



Yellow Pine

**Also available:** Locust.

# Specialty Flooring

We specialize in the ability to offer exotic, imported woods that are carefully selected from around the world for their exquisite beauty and their stunning physical characteristics.



Brazilian Cherry



Cumaru



IPE



Santos Mahogany



Sapele



Tigerwood



## Engineered Flooring

Here at Appalachian Lumber we are excited about the opportunity to now produce top quality engineered flooring. We are offering this product in  $\frac{3}{4}$ " thickness with a 5mm wear layer. This gives our customers the longevity of standard  $\frac{3}{4}$ " solid wood flooring along with below grade and substrate installation flexibility.

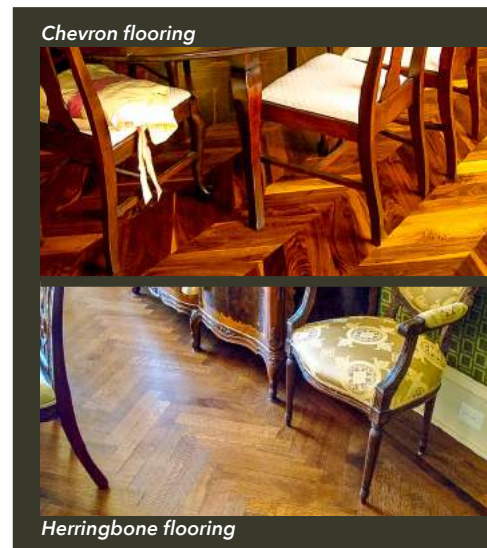
We have the capability of running engineered flooring in widths from  $2\frac{1}{4}$ " to  $11\frac{1}{4}$ ", and lengths up to 16 feet. This gives us the flexibility to meet any customer's specific needs. Our engineered flooring will be offered in the same species as our solid flooring. This product will be offered in select and character grades, or we can provide custom grades depending on customer desires. We also offer  $\frac{5}{8}$ " engineered flooring that has 12mm plywood with a 3.8mm wear layer.



## Chevron & Herringbone Flooring

At Appalachian Lumber we pride ourselves in producing the highest quality wood products on the market today. We are proud of the high quality chevron product we produce. Each piece is milled with extreme precision by state of the art equipment. Our machinery allows us to be very versatile and create basically any size pattern you desire. Call us today for a quote on your custom chevron flooring.

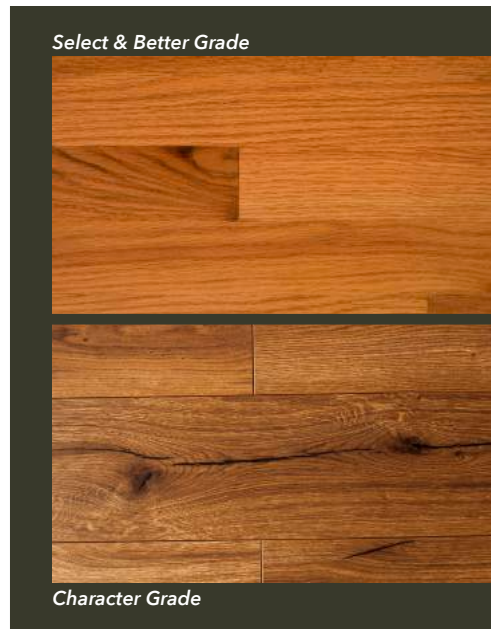
We also offer Herringbone flooring that is made with double-end-grooved boards. Ask us about the various species and sizes of wood we can provide you in our unique Herringbone flooring.



# Grade Choices

We offer two grades of wide plank flooring and paneling. *Select & Better* and *Character Grade*.

- Our *Select & Better Grade* has very few if any knots, mineral streaks, or worm holes. This grade is milled from high grade hardwood lumber.
- Our *Character Grade* flooring is milled from a #1 or #2 common grade of lumber. This grade will have tight knots and mineral streaking or natural color variations for a more rustic floor.



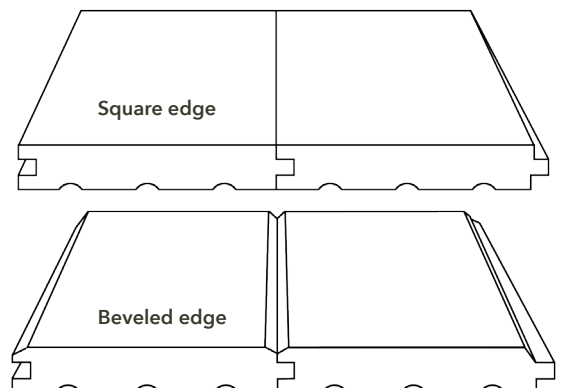
# Specifications

- *Thickness:* 3/4" unfinished and pre-finished solid wood.
- *Length:* random, nested in 7' bundles, but up to 16' is available upon request in some species. Just ask!
- *Width:* from 1 1/2" to 11 1/4". Can do all one width as specified. All widths are face dimensions.
- *Lumber:* kiln dried to a 6-9% moisture content.
- *T&G:* all flooring is end-matched (has tongue and groove on all four sides of plank).
- *Plowed:* all solid flooring is relief plowed (grooved) on the back for stabilization.
- **Note:** color can and will vary to some degree within species from board to board unless specified.



# Milling Choices

- Square edge (butt edge)
- Beveled edge (v-groove)
- Micro-bevel available for pre-finished orders. Prefinished available in select species.
- Custom bevels available





## Architectural Millwork, Mouldings, and Other Complimentary Products

We have some of the most advanced, state of the art, woodworking equipment available, which allows us to offer specialty mouldings and custom millwork. We can make or match virtually any moulding profile, shape or design up to 8" in width. We offer a variety of custom products made from some of the world's finest specialty hardwoods:

- Architectural moulding line with hundreds of profiles to choose from.
- Custom designed mantels, faux beams, and solid wood beams.
- Stair parts, including treads, pie treads, custom thickness treads, custom radius landing tread, box newels, starter steps, risers, and landing tread (stair nosing).
- Mouldings related to the flooring industry such as shoe, cove, quarter round, and reducer.



**Appalachian**  
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